



How to change front  
brake discs on **AUDI A6**  
**Saloon (4A2, C4)** –  
replacement guide

### SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### **Important!**

This replacement procedure can be used for:

AUDI A6 Saloon (4A2, C4) 2.5 TDI, AUDI A6 Saloon (4A2, C4) 2.6, AUDI A6 Saloon (4A2, C4) 2.8, AUDI A6 Saloon (4A2, C4) 2.6 quattro, AUDI A6 Saloon (4A2, C4) 2.8 quattro, AUDI A6 Saloon (4A2, C4) 2.5 TDI quattro, AUDI A6 Saloon (4A2, C4) 2.3, AUDI A6 Saloon (4A2, C4) 2.3 quattro, AUDI A6 Saloon (4A2, C4) 2.4

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: AUDI A6 Avant (4B5, C5) 2.4

REPLACEMENT: BRAKE DISCS – AUDI A6 SALOON (4A2, C4). LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- Nylon cleaning brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Torque wrench
- Drive socket # 17
- HEX bit No.H7
- Wheel impact socket #17
- Ratchet wrench
- Tap wrench
- Brake caliper wind back tool
- Crow bar
- Wheel chock

**Buy tools**

**AUTODOC recommends:**

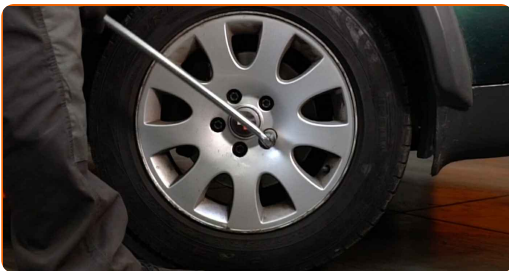
- Replace the brake disks on the car AUDI A6 Saloon (4A2, C4) in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- Please note: all work on the car – AUDI A6 Saloon (4A2, C4) – should be done with the engine switched off.

**CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:**

**1** Open the hood. Unscrew the brake fluid reservoir cap.

**2** Secure the wheels with chocks.

**3** Loosen the wheel mounting bolts. Use wheel impact socket #17.



**4** Raise the front of the car and secure on supports.

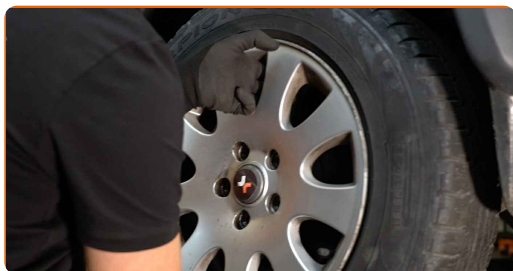
**5** Unscrew the wheel bolts.



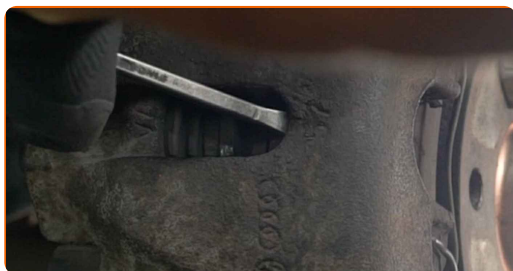
**AUTODOC recommends:**

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts.  
AUDI A6 Saloon (4A2, C4)

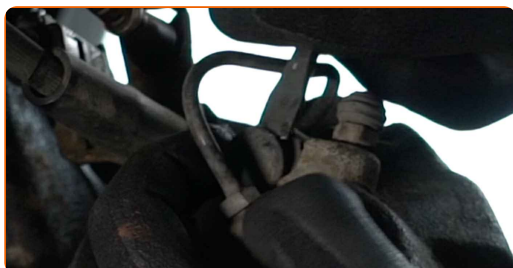
**6** Remove the wheel.



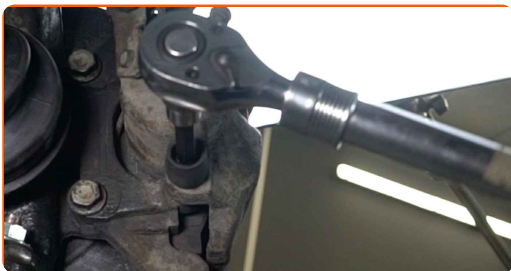
**7** Spread the brake pads. Use a crowbar.



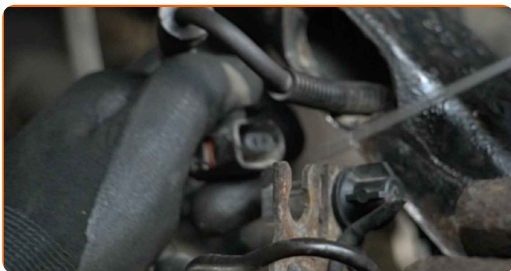
**8** Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.



**9** Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.



**10** Disconnect the brake pad wear sensor plug.



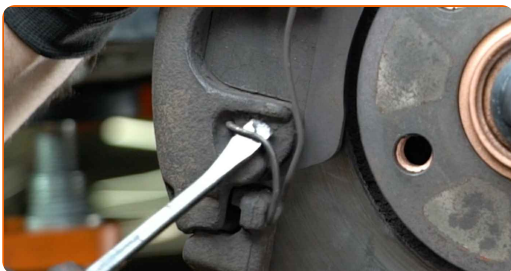
**11** Disconnect the brake pads wear sensor. Use a crowbar.



**Please note!**

- Some cars are not equipped with the brake pad wear sensor.

**12** Detach the brake caliper retaining spring. Use a crowbar.



**13**

Remove the brake caliper.

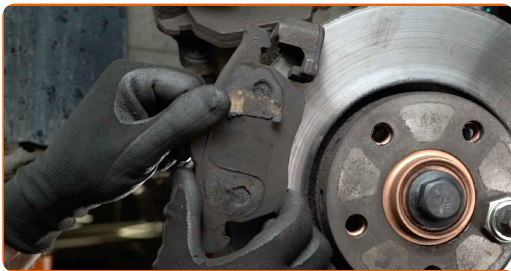


**Replacement: brake discs – AUDI A6 Saloon (4A2, C4). AUTODOC experts recommend:**

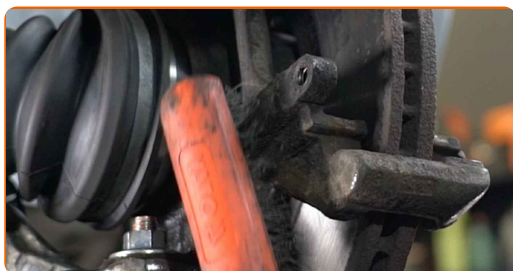
- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

**14**

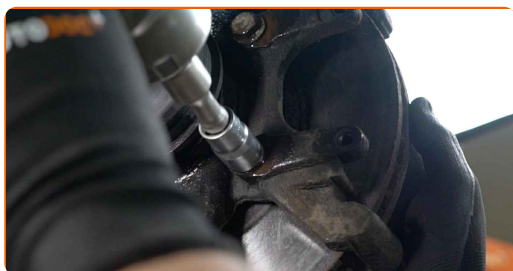
Remove the brake pads.



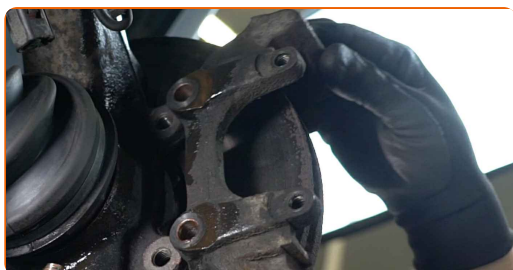
**15** Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use WD-40 spray.



**16** Unscrew the caliper bracket fastening. Use a drive socket #17. Use a tap wrench. Use a ratchet wrench.



**17** Remove the caliper bracket.



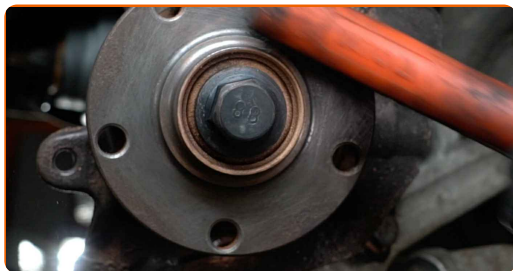
**18** Remove the brake disc.





19

Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.



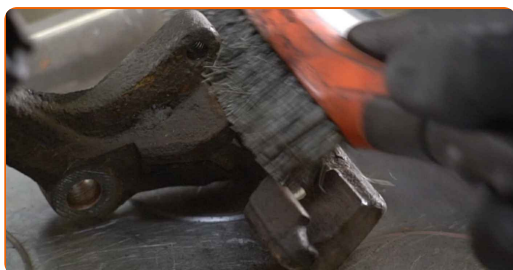
20

Install the brake disc.



21

Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.

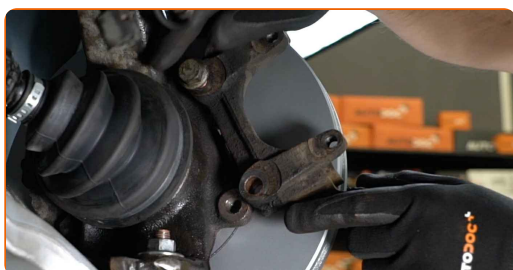


**AUTODOC recommends:**

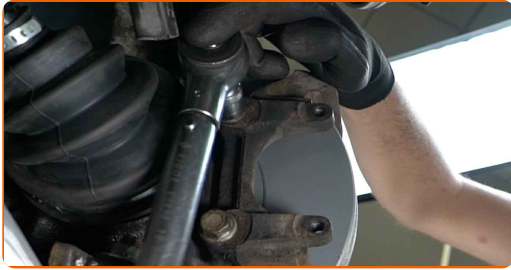
- Replacement: brake discs – AUDI A6 Saloon (4A2, C4). After applying the spray, wait a few minutes.

22

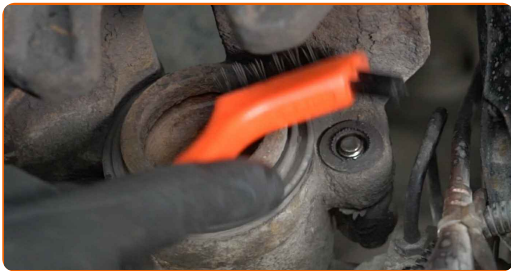
Install the brake caliper bracket.



**23** Tighten the brake caliper bracket. Use a drive socket #17. Use a torque wrench. Tighten it to 130 Nm torque.



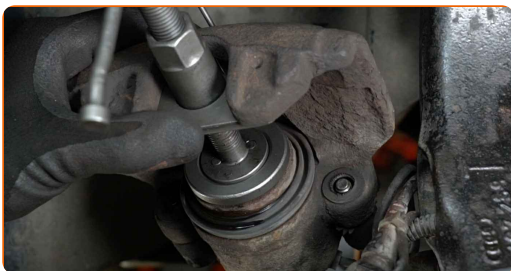
**24** Treat the brake caliper piston. Use a nylon cleaning brush. Use a brake cleaner.



Replacement: brake discs – AUDI A6 Saloon (4A2, C4). Tip from AUTODOC experts:

- After applying the spray, wait a few minutes.

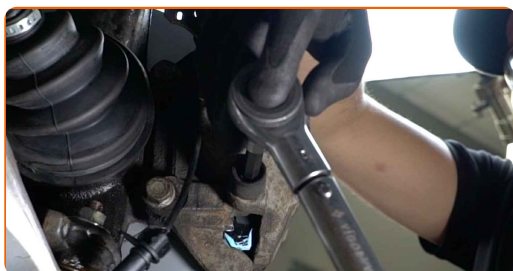
**25** Press in the brake caliper piston. Use brake caliper wind back tool.



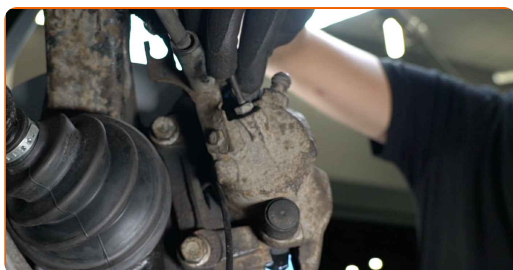
**26** Install the brake pads.



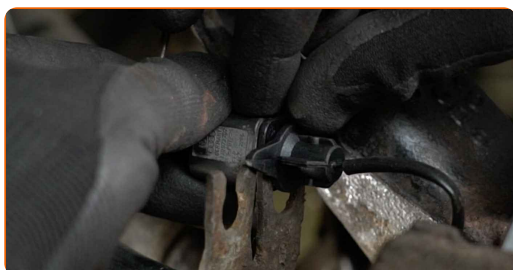
**27** Install the brake caliper and fix it. Use HEX No.H7. Use a torque wrench. Tighten it to 30 Nm torque.



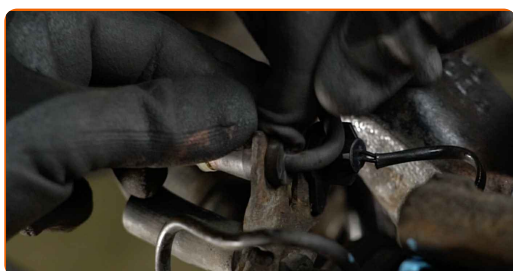
**28** Install the dust boot caps of the brake caliper guide pins.



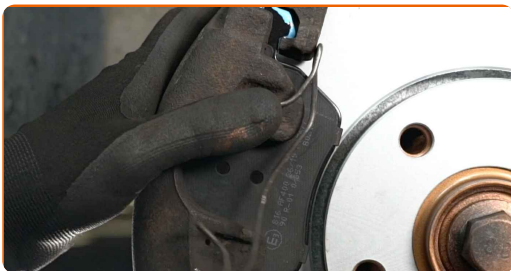
**29** Connect the brake pads wear sensor.



**30** Connect the brake pad wear sensor plug.



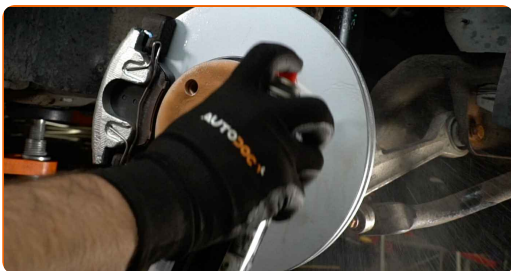
**31** Install the brake caliper retaining spring.



**32** Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



**33** Clean the brake disk surface. Use a brake cleaner.



**AUTODOC recommends:**

- Replacement: brake discs – AUDI A6 Saloon (4A2, C4). After applying the spray, wait a few minutes.

**34** Install the wheel.

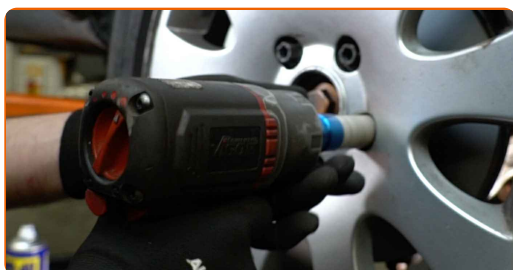


**AUTODOC recommends:**

- Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. AUDI A6 Saloon (4A2, C4)

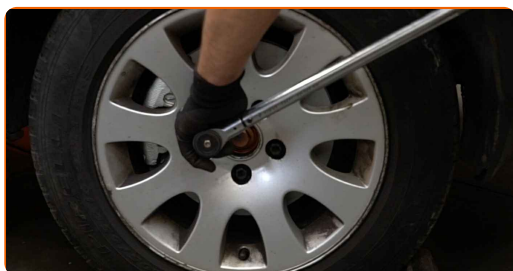
**35**

Screw in the wheel bolts. Use wheel impact socket #17.



**36**

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 Nm torque.



**37**

Remove the jacks and chocks.



Replacement: brake discs – AUDI A6 Saloon (4A2, C4). Professionals recommend:

- Check the brake fluid level in the expansion tank and refill if necessary.
- Without starting the engine, press the brake pedal several times until you feel significant resistance.

38

Tighten the brake fluid reservoir cap. Close the hood.



**WELL DONE!** 

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