



How to change
serpentine belt on **Opel**
Astra H saloon –
replacement guide

VIDEO TUTORIAL



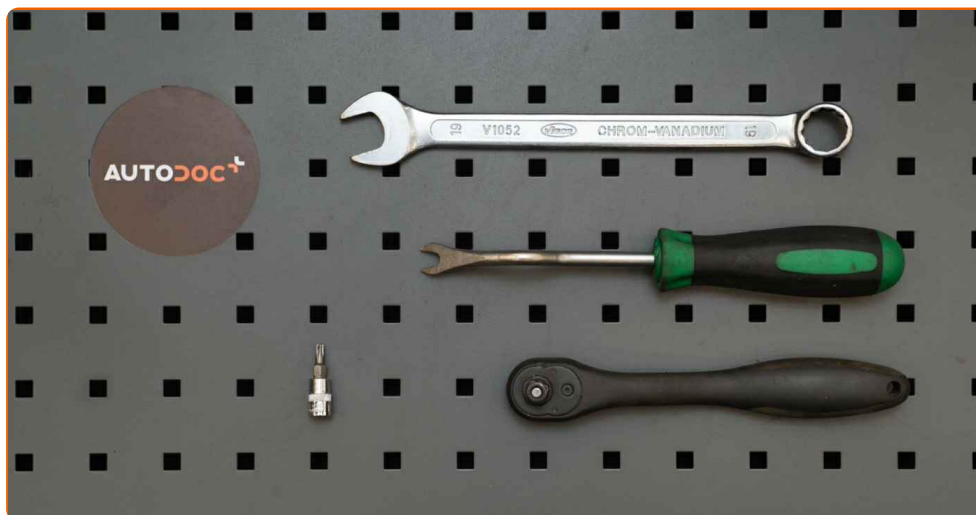
i Important!

This replacement procedure can be used for:

OPEL Astra H Hatchback (A04) 1.6 (L48), OPEL Astra H Caravan (A04) 1.6 (L35), OPEL Astra H GTC (A04) 1.6 (L08), OPEL Zafira B (A05) 1.6 (M75), OPEL Zafira B (A05) 1.8 (M75), OPEL Astra H TwinTop (A04) 1.6 (L67), OPEL Vectra C CC (Z02) 1.8 (F68), OPEL Vectra C CC (Z02) 1.6 (F68), OPEL Vectra C Saloon (Z02) 1.6 (F69), OPEL Vectra C Saloon (Z02) 1.8 (F69), OPEL Meriva A (X03) 1.6 (E75), OPEL Vectra C Caravan (Z02) 1.8 (F35), OPEL Signum CC (Z03) 1.8 (F48), OPEL Astra H TwinTop (A04) 1.8 (L67), OPEL Astra H Hatchback (A04) 1.8 (L48), (+ 8)

The steps may slightly vary depending on the car design.

REPLACEMENT: SERPENTINE BELT – OPEL ASTRA H SALOON. TOOLS YOU'LL NEED:



- Combination spanner #19
- Torx bit T25
- Ratchet wrench
- Clip removal tool
- Fender cover

BUY TOOLS

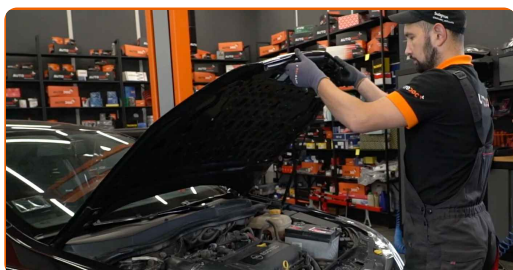
Replacement: serpentine belt – Opel Astra H saloon. AUTODOC experts recommend:

- All work should be done with the engine stopped.

REPLACEMENT: SERPENTINE BELT – OPEL ASTRA H SALOON. USE THE FOLLOWING PROCEDURE:

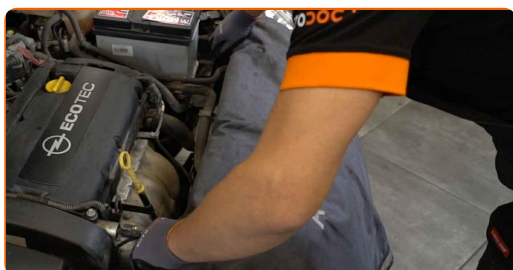
1

Open the hood.



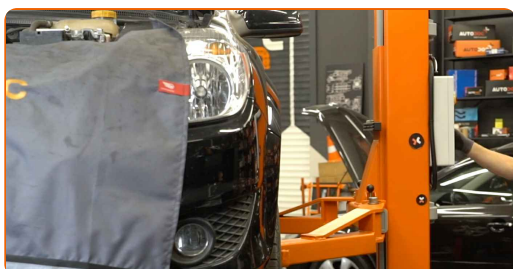
2

Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.

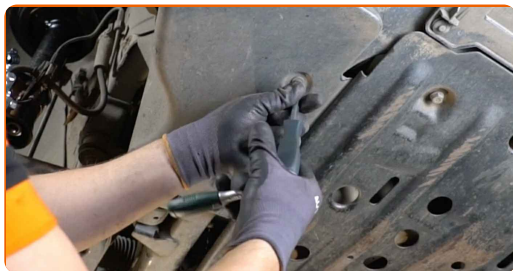


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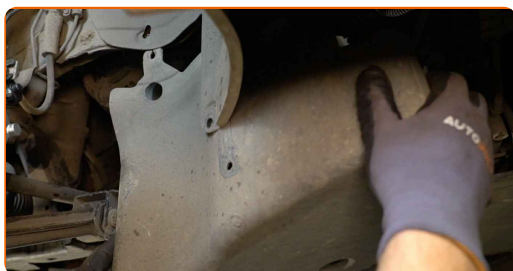
Lift the car using a jack or place it over an inspection pit.



- 4 Unscrew and remove the wheel arch cover fasteners. Use Torx T25. Use a ratchet wrench. Use a clip removal tool.



- 5 Remove the wheel arch cover.



- 6 Pull aside the V-ribbed belt tensioner pulley. Use a combination spanner #19.



- 7 Remove the V-ribbed belt.



8

Return the tensioner pulley to its initial position.



Replacement: serpentine belt – Opel Astra H saloon. Professionals recommend:

- Check the condition of the tensioner pulley and idler pulley. Replace them if necessary.

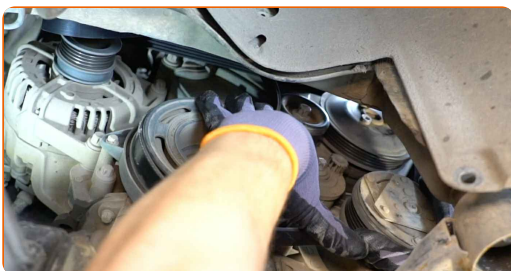
9

Pull aside the V-ribbed belt tensioner pulley. Use a combination spanner #19.



10

Install the V-ribbed belt.



Replacement: serpentine belt – Opel Astra H saloon. AUTODOC recommends:

- Make sure that the V-ribbed belt fits all pulleys snugly.

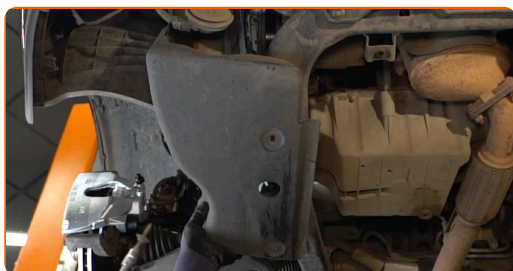
11

Return the tensioner pulley to its initial position. Use a combination spanner #19.



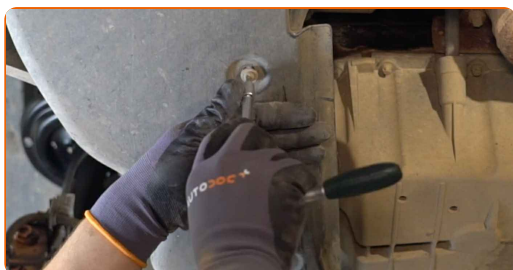
12

Install the wheel arch cover to its mounting seat.



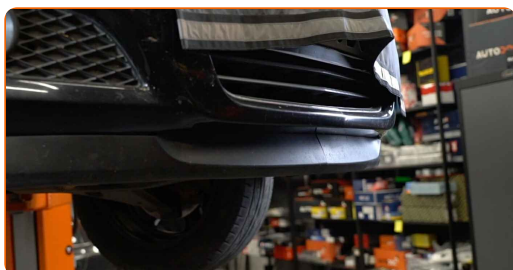
13

Install and tighten the wheel arch cover fasteners. Use Torx T25. Use a ratchet wrench.

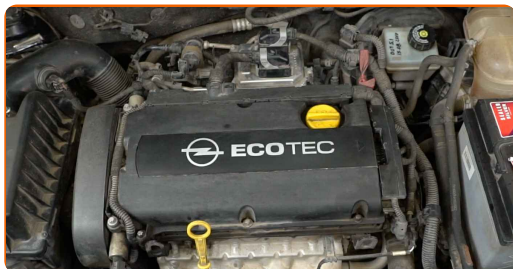


14

Lower the car.

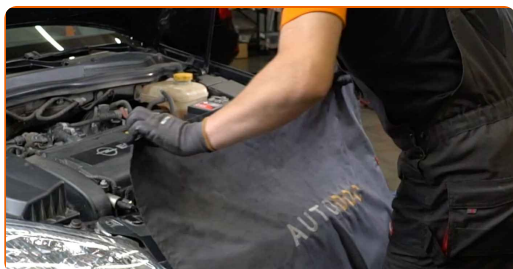


- 15** Run the engine for a few minutes. This is necessary in order to make sure that the component operates properly.

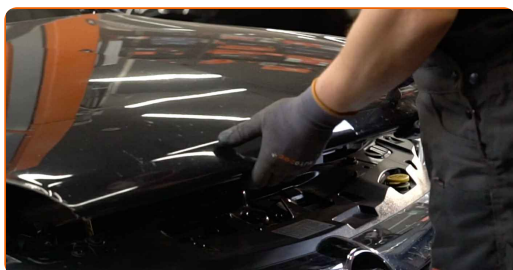


- 16** Shut off the engine.

- 17** Remove the fender protection cover.



- 18** Close the hood.



WELL DONE! 

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