



How to change track rod  
end on **Opel Astra G F48**  
– replacement guide

## VIDEO TUTORIAL



### Important!

This replacement procedure can be used for:

OPEL Astra G CC (T98) 1.2 16V (F08, F48), OPEL Astra G CC (T98) 1.6 (F08, F48), OPEL Astra G CC (T98) 1.6 16V (F08, F48), OPEL Astra G CC (T98) 1.8 16V (F08, F48), OPEL Astra G CC (T98) 2.0 16V (F08, F48), OPEL Astra G CC (T98) 1.7 TD (F08, F48), OPEL Astra G CC (T98) 2.0 DI (F08, F48), OPEL Astra G Caravan (T98) 1.2 16V (F35), OPEL Astra G Caravan (T98) 1.6 (F35), OPEL Astra G Caravan (T98) 1.6 16V (F35), OPEL Astra G Caravan (T98) 1.8 16V (F35), OPEL Astra G Caravan (T98) 2.0 16V (F35), OPEL Astra G Caravan (T98) 1.7 TD (F35), OPEL Astra G Caravan (T98) 2.0 DI (F35), OPEL Astra G Caravan (T98) 2.2 DTI (F35), (+ 77)

The steps may slightly vary depending on the car design.

## REPLACEMENT: TRACK ROD END – OPEL ASTRA G F48. TOOLS YOU MIGHT NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- High-temperature ceramic grease
- Copper grease
- Combination spanner #22
- Drive socket # 19
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Vernier caliper
- Ball joint puller
- Wheel chock

**BUY TOOLS**

Replacement: track rod end – Opel Astra G F48. AUTODOC recommends:

- Replace tie rod ends in pairs.
- The replacement procedure is identical for the right and left tie rod ends.
- All work should be done with the engine stopped.

## REPLACEMENT: TRACK ROD END – OPEL ASTRA G F48. RECOMMENDED SEQUENCE OF STEPS:

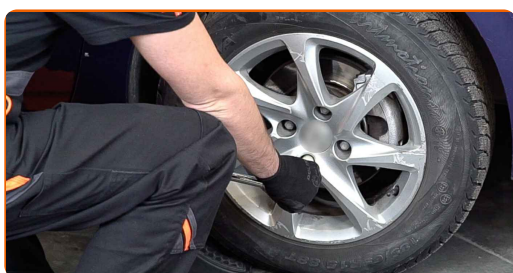
1

Secure the wheels with chocks.



2

Loosen the wheel mounting bolts. Use wheel impact socket #17.



3

Raise the front of the car and secure on supports.



4

Unscrew the wheel bolts.



AUTODOC recommends:

- Important! Hold the wheel while unscrewing the fastening bolts. Opel Astra G F48

5

Remove the wheel.



6

When deinstalling, mark or measure the precise position of the ball joint on the track rod, or count the number of turns in order to prevent misalignment afterward. Use a vernier caliper.

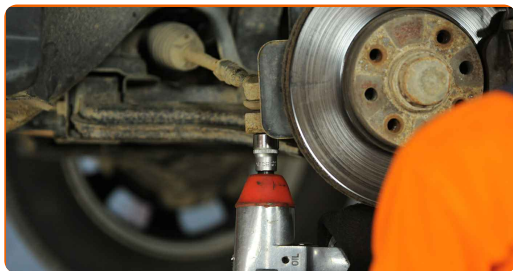


7

Clean the fastener connecting the tie rod end to the steering knuckle. Use a wire brush. Use WD-40 spray.

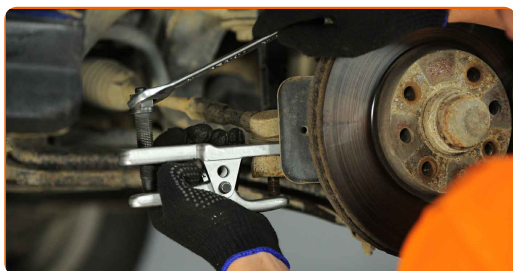
8

Unscrew the end fastening nut to the steering knuckle. Use a drive socket #19. Use a ratchet wrench.



9

Disconnect the tie rod end from the steering knuckle. Use a ball joint puller.

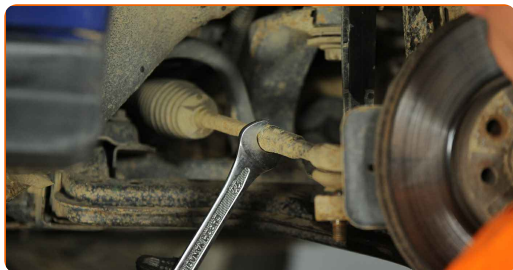


10

Clean the lock nut that connects the tie rod to the tie rod end. Use a wire brush. Use WD-40 spray.

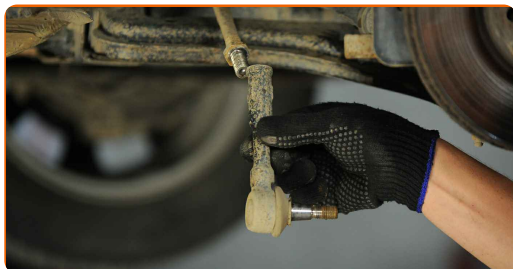
11

Loosen the lock nut securing the tie rod end to the tie rod. Use a combination spanner #22.



12

Screw the end out of the tie rod.



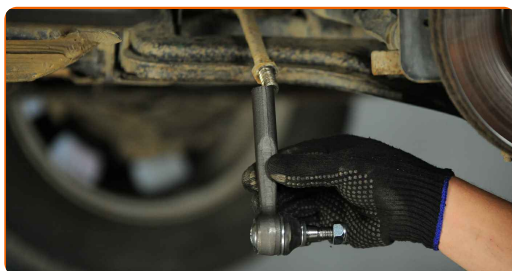
13

Clean the mounting seats of the tie rod end. Use a wire brush. Use WD-40 spray.



14

Screw on a new tie rod end.

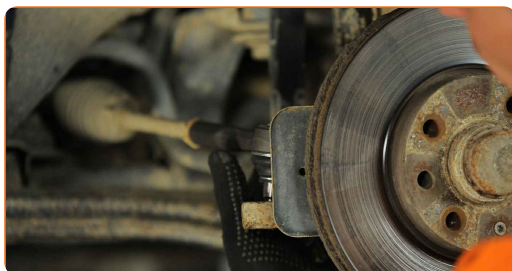


Replacement: track rod end – Opel Astra G F48. AUTODOC experts recommend:

- While installing the steering rod end remember to make the same number of turns or to leave the same length of thread showing as per your measurements.

15

Connect the tie rod end to the steering knuckle.

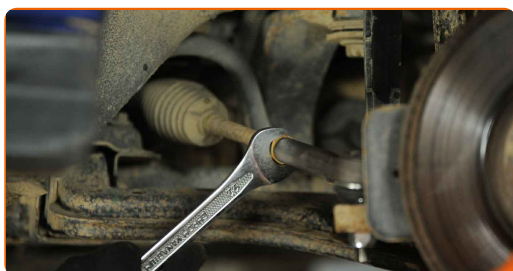




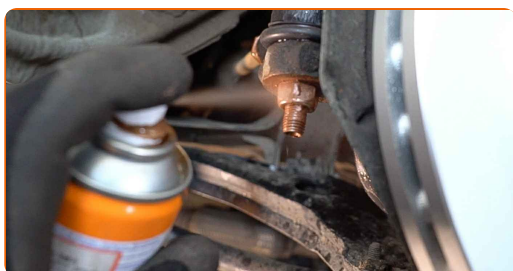
- 16** Tighten the fastening nut connecting the tie rod end to the steering knuckle. Use a drive socket #19. Use a torque wrench. Tighten it to 50 nm torque.



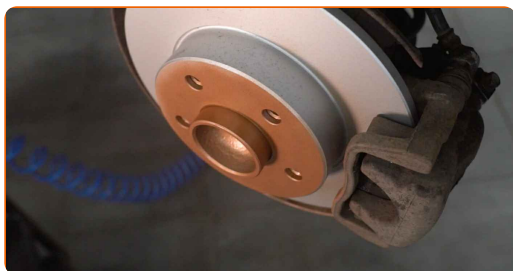
- 17** Tighten the tie rod end locknut. Use a combination spanner #22. Use a torque wrench. Tighten it to 60 nm torque.



- 18** Treat the fastener connecting the tie rod end to the steering knuckle. Use copper grease.



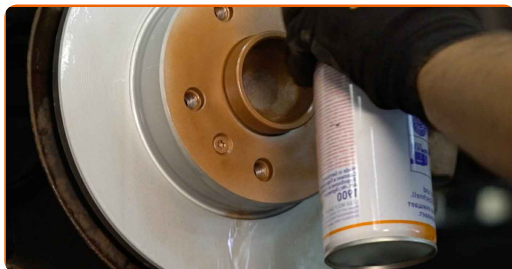
- 19** Treat the surface where the brake disc contacts the wheel rim. Use high-temperature ceramic grease.





20

Clean the brake disk surface. Use a brake cleaner.



### AUTODOC recommends:

- Replacement: track rod end – Opel Astra G F48. After applying the spray, wait a few minutes.

21

Install the wheel.



### Replacement: track rod end – Opel Astra G F48. Tip:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.

22

Screw in the wheel bolts. Use wheel impact socket #17.



23

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 110 nm torque.



Replacement: track rod end – Opel Astra G F48. Tip from AUTODOC experts:

- Check and adjust wheel alignment if necessary.

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Remove the jacks and chocks.



**WELL DONE!** 👍

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