# - AUTODOC CLUB

How to change rear anti roll bar links on **BMW E60** – replacement guide



#### **VIDEO TUTORIAL**



(i) Important!

This replacement procedure can be used for:

BMW 5 Saloon (E60) 525i 2.5, BMW 5 Saloon (E60) 520i 2.2, BMW 5 Saloon (E60) 530i 3.0, BMW 5 Saloon (E60) 530d 3.0, BMW 5 Saloon (E60) 545i 4.4, BMW 5 Touring (E61) 525i 2.5, BMW 5 Touring (E61) 545i 4.4, BMW 5 Touring (E61) 530d 3.0, BMW 6 Coupe (E63) 645Ci 4.4, BMW 6 Convertible (E64) 645Ci 4.4, BMW 5 Saloon (E60) 525d 2.5, BMW 5 Touring (E61) 525d 2.5, BMW 5 Saloon (E60) M5, BMW 5 Saloon (E60) 535d 3.0, BMW 5 Touring (E61) 535d 3.0, (+ 52)

The steps may slightly vary depending on the car design.

#### REPLACEMENT: ANTI ROLL BAR LINKS – BMW E60. TOOLS YOU MIGHT NEED:

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- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Combination spanner #15
- Combination spanner #16
- Combination spanner #17
- Combination spanner #18

- Drive socket #15
- Drive socket # 16
- HEX bit no.H6.
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Wheel chock

**BUY TOOLS** 



Replacement: anti roll bar links – BMW E60. AUTODOC experts recommend:

- Replace the stabiliser links on BMW E60 in pairs.
- The replacement procedure is identical for both stabiliser links on the same axle.
- All work should be done with the engine stopped.

## **REPLACEMENT: ANTI ROLL BAR LINKS – BMW E60. RECOMMENDED SEQUENCE OF STEPS:**



Secure the wheels with chocks.



2

Loosen the wheel mounting bolts. Use wheel impact socket #17.



3

Raise the rear of the car and secure on supports.







Unscrew the wheel bolts.



#### AUTODOC recommends:

• Important! Hold the wheel while unscrewing the fastening bolts. BMW E60



Remove the wheel.



6

Clean the stabiliser link fasteners. Use a wire brush. Use WD-40 spray.





7

Unscrew the fastener connecting the stabilizer link to the stabilizer bar. Use a combination spanner #15. Use a combination spanner #16.



8

Unscrew the fastener connecting the stabilizer bar with the control arm. Use a combination spanner #18. Use HEX No.H6. Use a ratchet wrench.



9

Remove the stabilizer rod.



#### Replacement: anti roll bar links – BMW E60. Tip from AUTODOC experts:

• Examine stabiliser bushes. Replace them if needed.



10

Clean the mounting seats of the stabiliser link. Use a wire brush. Use WD-40 spray.



11

Install the transverse stabilizer link.



12

Tighten the stabiliser link fastener. Use a combination spanner #15. Use a combination spanner #17. Use a combination spanner #18. Use HEX No.H6. Use a ratchet wrench.



13

Tighten the fastener connecting the stabilizer bar with the control arm. Use a drive socket #18. Use a torque wrench. Tighten it to 100 Nm torque.





14

Tighten the fastener connecting the stabilizer link to the stabilizer bar. Use a drive socket #16. Use a torque wrench. Tighten it to 65 Nm torque.



15

Treat all joints of the stabiliser link. Use copper grease.



16

Clean the wheel rim mounting seat. Use a wire brush. Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



17

Clean the brake disk surface. Use a brake cleaner.





#### AUTODOC recommends:

 Replacement: anti roll bar links – BMW E60. After applying the spray, wait a few minutes.

18

Install the wheel.



#### Replacement: anti roll bar links – BMW E60. AUTODOC experts recommend:

• To avoid injury, hold up the wheel when screwing in the fastening bolts.



Screw in the wheel bolts. Use wheel impact socket #17.



20

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 nm torque.







Remove the jacks and chocks.





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