- AUTODOC CLUB

How to change rear anti roll bar links on **BMW E39** – replacement guide



VIDEO TUTORIAL

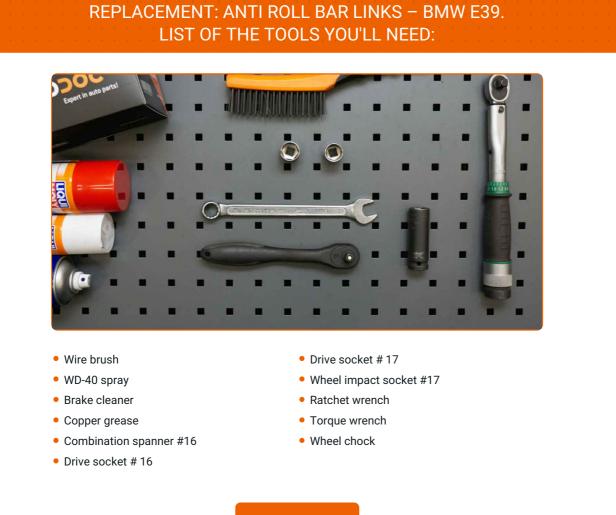


(i) Important!

This replacement procedure can be used for:

BMW 5 Saloon (E39) 520i 2.0, BMW 5 Saloon (E39) 525tds 2.5, BMW 5 Saloon (E39) 523i 2.5, BMW 5 Saloon (E39) 528i 2.8, BMW 5 Saloon (E39) 540i 4.4, BMW 5 Saloon (E39) 535i 3.5, BMW 5 Touring (E39) 520i 2.0, BMW 5 Touring (E39) 523i 2.5, BMW 5 Touring (E39) 540i 4.4, BMW 5 Saloon (E39) 525td 2.5, BMW 5 Touring (E39) 528i 2.8, BMW 5 Saloon (E39) 530d 3.0, BMW 5 Touring (E39) 530d 3.0, BMW 5 Saloon (E39) 525tds 2.5, (+ 10)

The steps may slightly vary depending on the car design.



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Replacement: anti roll bar links – BMW E39. Tip from AUTODOC:

- Replace the stabiliser links on BMW E39 in pairs.
- The replacement procedure is identical for both stabiliser links on the same axle.
- Please note: all work on the car BMW E39 should be done with the engine switched off.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

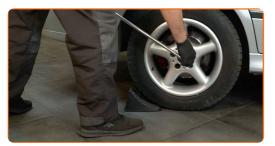


Secure the wheels with chocks.



2

Loosen the wheel mounting bolts. Use wheel impact socket #17.



3

Raise the rear of the car and secure on supports.







Unscrew the wheel bolts.



Replacement: anti roll bar links – BMW E39. AUTODOC recommends:

• To avoid injury, hold up the wheel when unscrewing the bolts.



Remove the wheel.



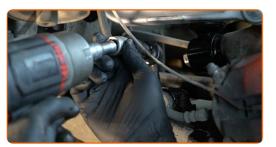
6

Clean the stabiliser link fasteners. Use a wire brush. Use WD-40 spray.





Unscrew the fastener connecting the stabilizer link to the stabilizer bar. Use a combination spanner #16. Use a drive socket #16. Use a ratchet wrench.



8

9

Unscrew the fastener connecting the stabilizer bar with the control arm. Use a combination spanner #16. Use a drive socket #16. Use a ratchet wrench.



Remove the stabilizer rod.



Replacement: anti roll bar links - BMW E39. Tip:

• Examine stabiliser bushes. Replace them if needed.



Clean the mounting seats of the stabiliser link. Use a wire brush. Use WD-40 spray.



11

Install the transverse stabilizer link.



12

Tighten the stabiliser link fastener. Use a combination spanner #16. Use a drive socket #17. Use a ratchet wrench.



13

Tighten the fastener connecting the stabilizer link to the stabilizer bar. Use a drive socket #17. Use a torque wrench. Tighten it to 60 Nm torque.





Tighten the fastener connecting the stabilizer bar with the control arm. Use a drive socket #17. Use a torque wrench. Tighten it to 60 Nm torque.



15

Treat all joints of the stabiliser link. Use copper grease.

16

Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



17

Clean the brake disk surface. Use a brake cleaner.



AUTODOC recommends:

 Replacement: anti roll bar links – BMW E39. After applying the spray, wait a few minutes.



Install the wheel.



Replacement: anti roll bar links – BMW E39. Tip from AUTODOC experts:

• To avoid injury, hold up the wheel when screwing in the fastening bolts.

19

Screw in the wheel bolts. Use wheel impact socket #17.



20

Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 nm torque.







Remove the jacks and chocks.

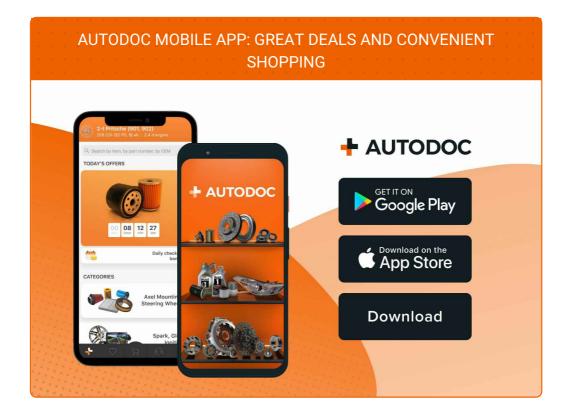




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